

DART

DESIGN <i>CB</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVE <i>[Signature]</i>	DRAWING NO. DSI 9344	REV. A SHEET 1 OF 1
DATE 06.07.24		TITLE SET SCREW	SCALE NTS
A	06.07.24	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTION D205-634 REV. B AND
INSTALLATION INSTRUCTION D204-635 REV. B
REF. CANADIAN STC: SH96-88
FAA STC: SR00563NY

TO ADD TO THE INSTALLATION INSTRUCTIONS PARTS LIST ON PAGE 7 OF D205-634 REV.B AND D204-635 REV.B:

Add:

Item	Qty	Part No.	Description
33	2	D3533-1	SET SCREW

TO AMEND INSTALLATION INSTRUCTIONS PROCEDURE STEP 1 OF D205-634 REV.B AND D204-635 REV.B:

If installing the Dart Skidtubes onto Bell/AAI crosstubes, install qty (2) D2747 (item 32) or qty (2) D3533-1 (item 33) set screws in the forward/aft holes of the forward crosstubes as required per Figure 1. Install qty (2) D2747 (item 32) set screws in the forward/aft holes of the aft crosstubes per Figure 1. Prime with zinc chromate primer and install wet.

FORWARD CROSSTUBE:
32 (D2747 SET SCREW) OR
33 (D3533-1 SET SCREW)
(2 PLACES)

AFT CROSSTUBE:
32 (D2747 SET SCREW)
(2 PLACES)

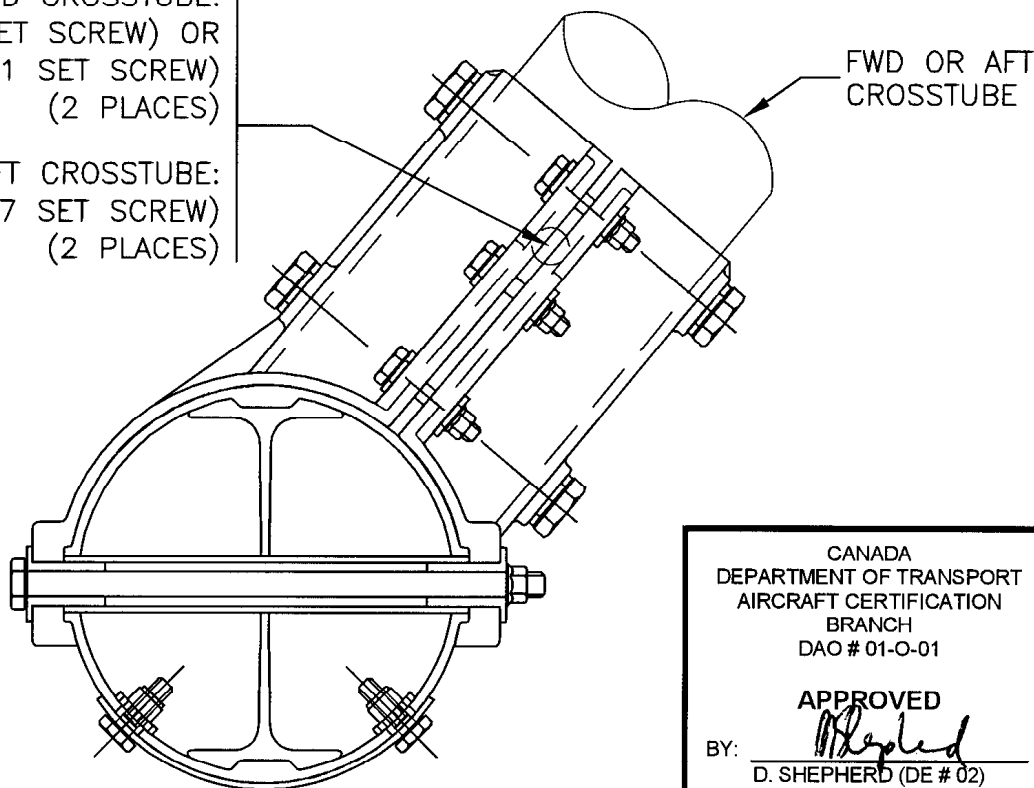


Figure 1 – Set Screw Option

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 06.07.24
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